

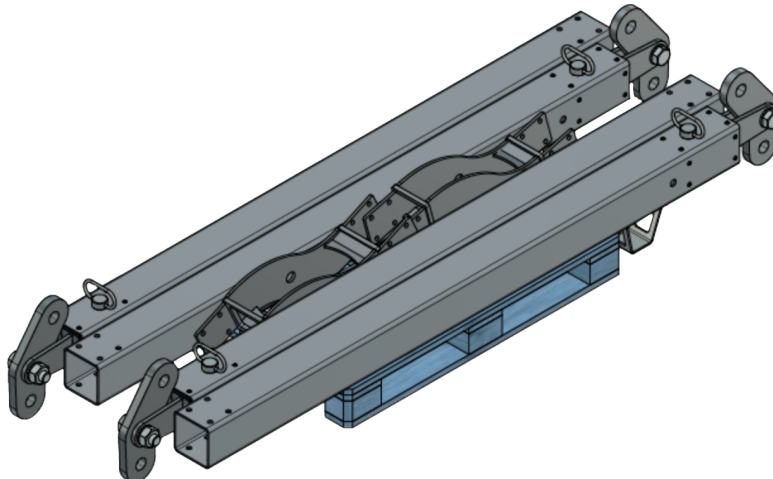
ALUEXBEAMS



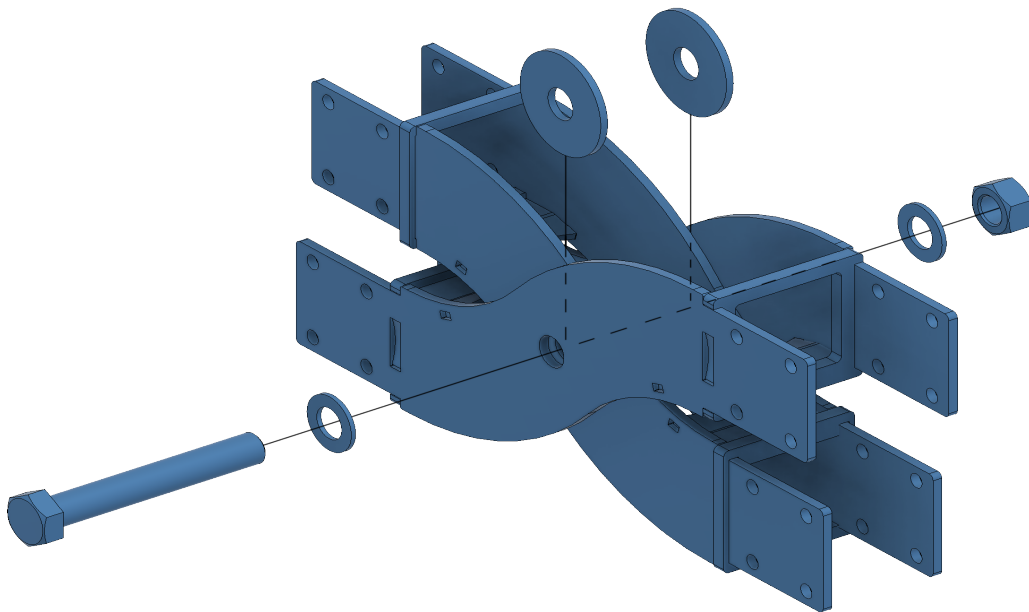
Aluex30 Assembly Instructions

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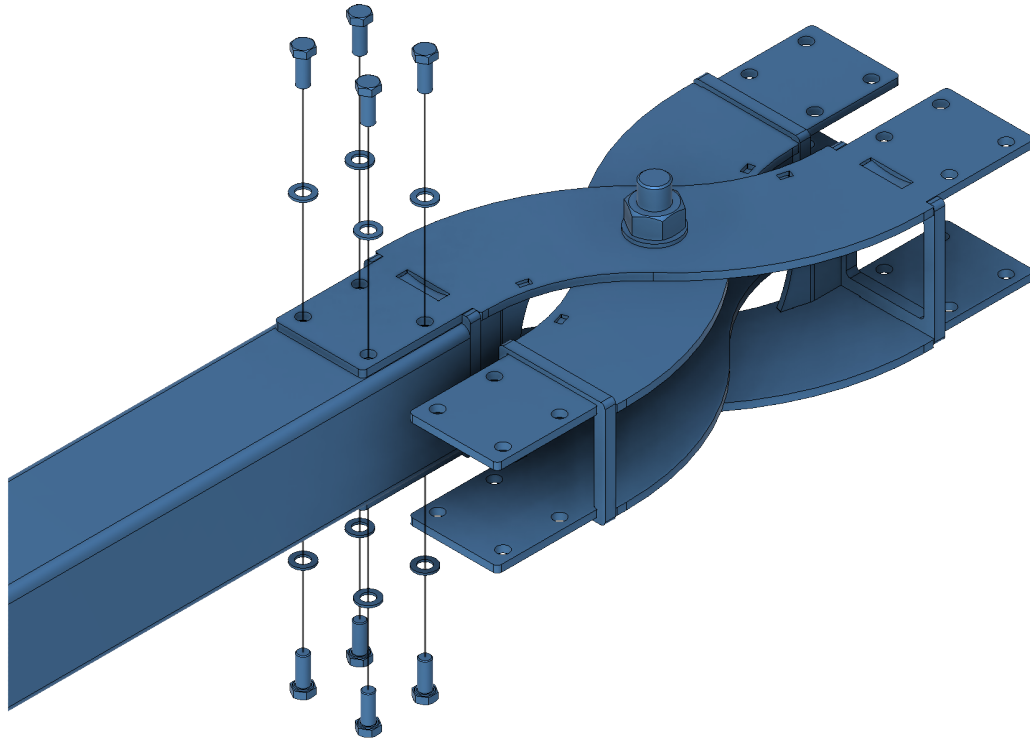
Product:	Quantity:
Hexagon Head Screw DIN933 – M16 x 40	32
Hexagon Nut DIN985 – M16	32
Washer DIN 125-1 - 17 – A	32
Hexagon Head Bolt DIN 931 - 1 – M36 x 240	1
Washer DIN125 – 1 – 37 – A	2
Hexagon Nut DIN934 – M36 x 4	2
2315 Glide Washer 120/37 HDPE	2
2311 30T Midframe Inner	1
2307 30T Midframe Outer	1
ALUEX30 Beam Leg	4



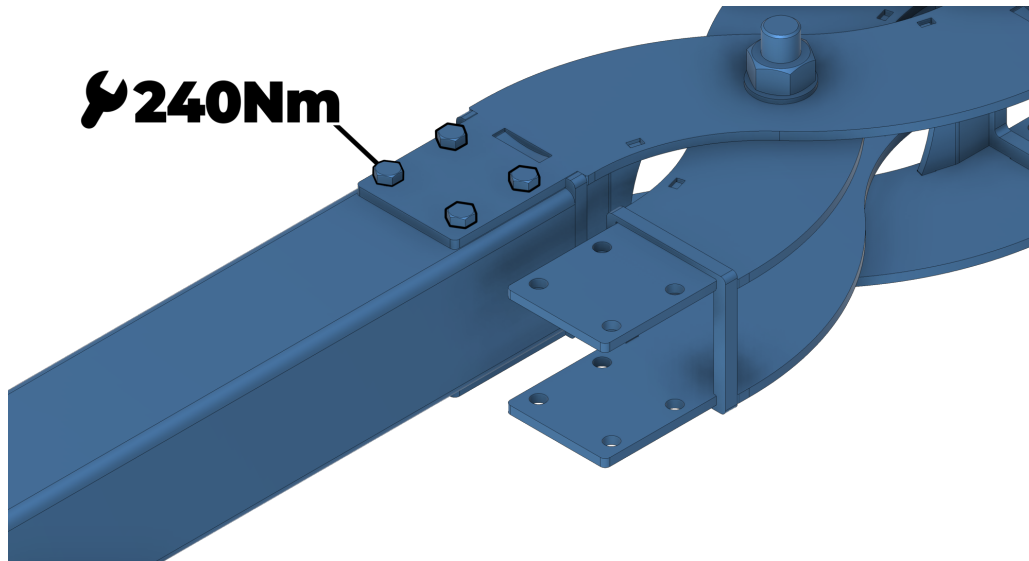
1. Attach **2311 30T Midframe Inner** to **2307 30T Midframe Outer** by aligning the center holes and placing the **2315 Glide Washer 120/37 HDPE** in between the two midframes on each side.
2. Insert **Hexagon Head Bolt DIN 931** through the center hole and **Washer DIN125-1-37-A** on both sides.
3. Tighten **Hexagon Head Bolt DIN 931-1-M36**.



4. Insert **ALUEX30 Beam Leg** into **2311 30T Midframe** and fasten **Hexagon Head Screw DIN933 – M16 x 40**. Remember to use **Washer DIN 125-1 - 17 – A**.



5. Tighten **Hexagon Head Screws DIN933 – M16 x 40** with 240 Nm torque.



6. Repeat this process for all four beam legs.

